

# Technical Data Sheet



## Piraadd® PIB60-01

### FEATURES

Appearance	<u>Lightly powdered opaque dry pellets</u>
% of cling additive	58 ~ 60%
Density (g/cm')	0.90 ~0.91
Moisture	<0.5%

### USAGE

**Piraadd® PIB60-01** is used as a cling agent in making stretchwrap films from ILDPE. LDPE such as palletwrap, silagewrap and foodwrap films. It can be used on either blown film or cast film process. Polymers used with Piraadd® PIB60-01 masterbatch must not contain any Anti blocking additive, slip agent as this will prevent the migration of cling additive. Migration time for good cling properties is usually 24 to 72 hours.

### RECOMMENDED ADDITION

On monolayer blown film lines, 8% to 12% Piraadd® PIB60-01 by weight should be added to resin mix.  
On monolayer Cast lines, 2 % to 4 % On multiple-layer film lines, Piraadd® PIB60-01 is usually added to the skin layers only. Addition level depends on which layer is used and the thickness of layer.

### PACKAGING & STORAGE

Packed in 20kg/bag, 1400kg/pallet. Keep the place dry with good ventilation. Out of direct sunlight, high temperature, rain pour and no under heavy loads  
warranty: 1year

Thank you for your Attention!

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